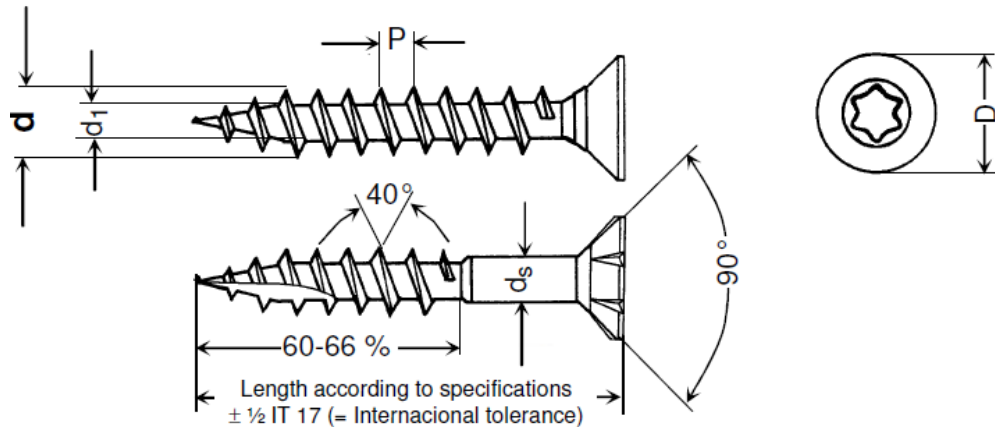


REISSER R2 plus

countersunk head, TX
RN 9250 und 9251 steel



Nominal-Ø		3	3,5	4	4,5	5	6
d	max.	3,05	3,55	4,10	4,60	5,10	6,20
	min.	2,70	3,30	3,70	4,20	4,70	5,70
d ₁	max.	2,10	2,40	2,70	2,90	3,30	3,90
	min.	1,70	2,00	2,30	2,50	2,90	3,50
D	max.	6,0	7,0	8,0	9,0	10,0	12,0
	min.	5,5	6,7	7,5	8,5	9,5	11,5
d _s	± 0,1	2,20	2,60	2,80	3,20	3,50	4,40
p	± 10 %	1,4	1,6	1,8	2,0	2,2	2,6
TX-Drive		TX 10	TX 20	TX 20	TX 20	TX 20	TX 30

Delivery according to DIN ISO 3269
Material: Hardened steel
Surfaces according to EN ISO 4042
TX-Drive according to EN ISO 10664

Specifications in mm

ETA-11/0106

Reference values for breaking torque and fixing torque		
Nominal-Ø	Minimum breaking torque	Fixing torque *
3,0 mm	1,6 Nm	0,8 Nm
3,5 mm	2,0 Nm	1,1 Nm
4,0 mm	3,5 Nm	1,3 Nm
4,5 mm	5,0 Nm	1,5 Nm
5,0 mm	6,0 Nm	1,8 Nm
6,0 mm	12,0 Nm	3,0 Nm
* Fixing torque = 20 mm in dry beechwood		